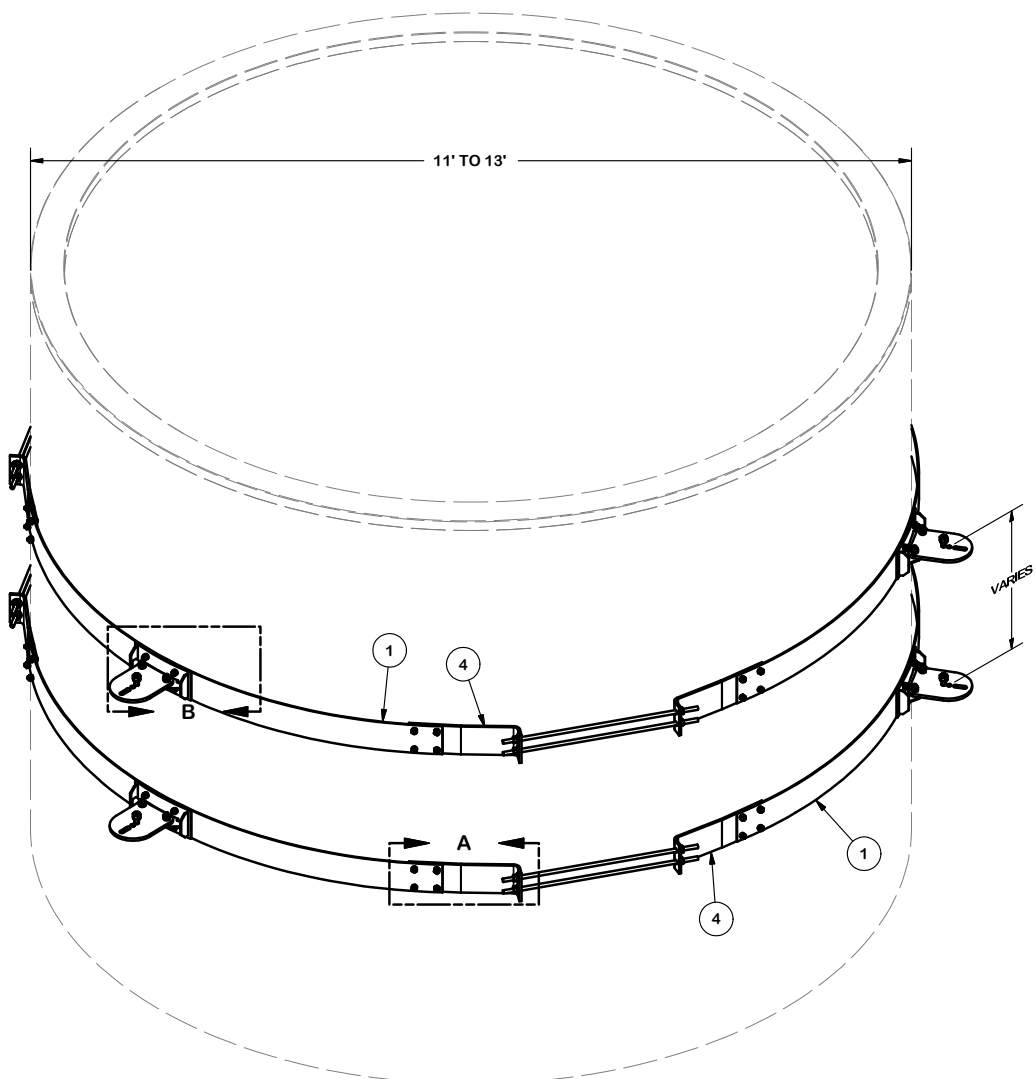
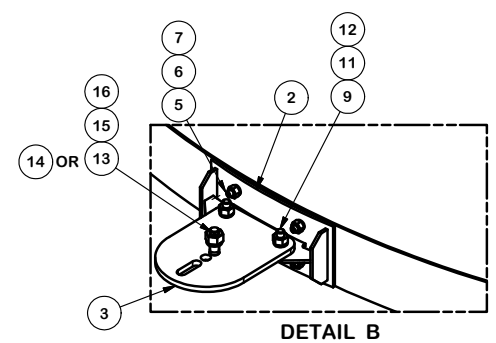
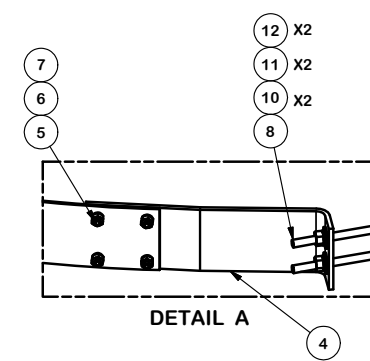




PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	6	X-114178	CHIMNEY STRAP		45.08	270.49
2	6	X-115582	ANTENNA MOUNTING PLATE		9.42	56.53
3	6	X-RCMSFIP	RCM SECTOR FRAME INTERFACE PLATE	8 1/4 in	13.73	82.36
4	12	X-125077	FORMED END PLATE	9 in	14.47	173.64
5	72	CB12112	1/2" X 1-1/2" CARRIAGE BOLT		0.13	9.29
6	72	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.00
7	72	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	5.16
8	12	G58R-36	5/8" x 36" THREADED ROD (HDG.)		3.14	37.63
9	12	G5802	5/8" x 2" HDG HEX BOLT GR5		0.27	3.24
10	24	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	1.69
11	36	G58LW	5/8" HDG LOCKWASHER		0.03	0.94
12	36	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	4.68
13	6	A34234	3/4"-10 X 2-3/4" A325 BOLT WITH 1-3/8" THREAD	2 3/4 in	0.54	3.22
14	6	A34212	3/4" x 2-1/2" UNC HEX BOLT (A325)	2 1/2 in	0.48	2.87
15	6	G34LW	3/4" HDG LOCKWASHER		0.04	0.26
16	6	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	1.27
TOTAL WT. #						607.69



REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED X-RCMSIP WITH X-RCMSFIP		CEK	6/13/2019
REVISION HISTORY				

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION			
11' TO 13' ROUND CHIMNEY MOUNT KIT			
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK 4/10/2017		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	02	CUSTOMER	BMC 6/13/2019

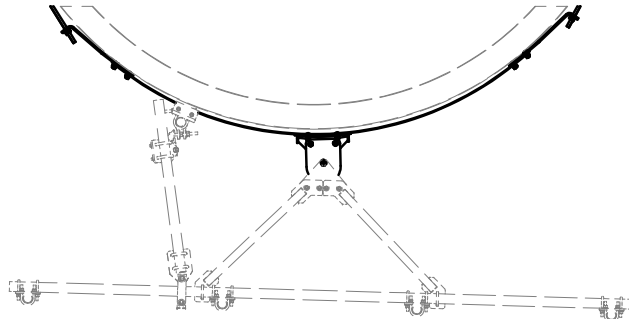
Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
 Dallas, TX

Engineering Support Team:
 1-888-753-7446

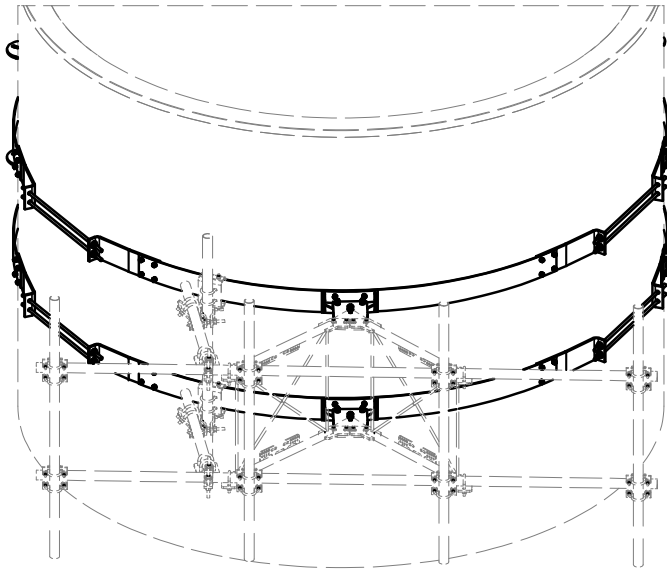
A valmont COMPANY

PART NO.	RCM1113	PAGE	1 OF 2
DWG. NO.	RCM1113		

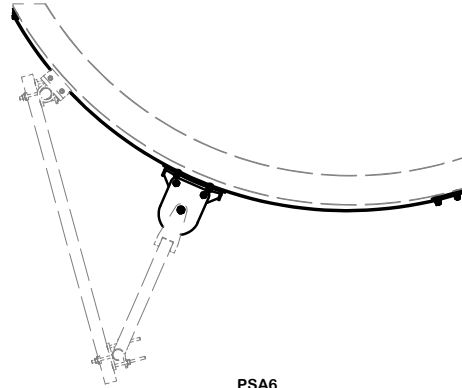
SECTOR FRAMES



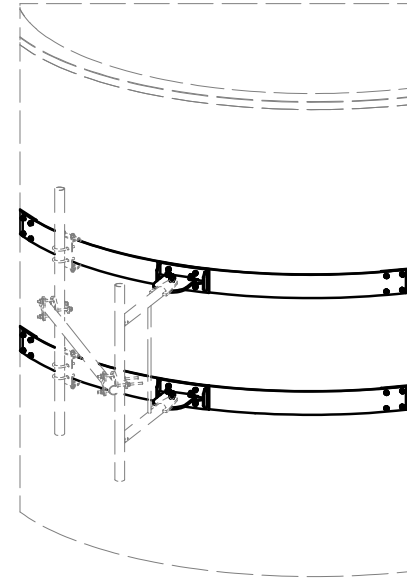
VFAxx-SD
VFAxx-HD



PIVOT SIDE ARMS



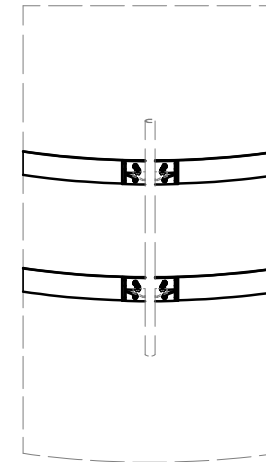
PSA6
PSA3



FIXED PIPEMOUNTS



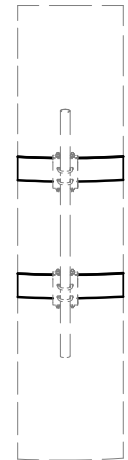
X-B1161 - 2-3/8" O.D. X 60" PIPE - STRAIGHT
X-B965 - 4-1/2" O.D. X 60" PIPE - STRAIGHT
X-B967 - 4-1/2" O.D. X 60" PIPE - TAPERED



ADJUSTABLE PIPE MOUNTS



RC-PM23 &
2-3/8" O.D. PIPE



TOLERANCE NOTES

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LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
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DESCRIPTION

11' TO 13'
ROUND CHIMNEY MOUNT KIT

CPD NO.

DRAWN BY

ENG. APPROVAL

CLASS
81

SUB
02

DRAWING USAGE
CUSTOMER

CHECKED BY

BMC 6/13/2019

PART NO.

RCM1113

DWG. NO.

RCM1113



A valmont COMPANY

Engineering
Support Team:
1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

REV	DESCRIPTION OF REVISIONS	CPD	BY	DATE
A	REPLACED X-RCMSIP WITH X-RCMSFIP		CEK	6/13/2019
REVISION HISTORY				